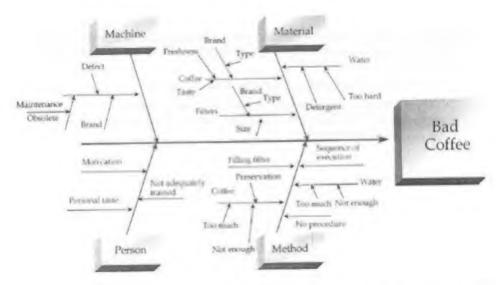
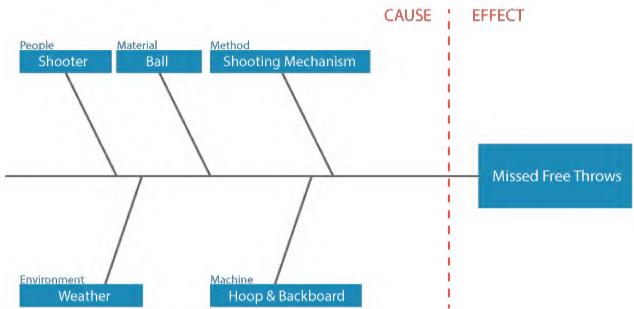
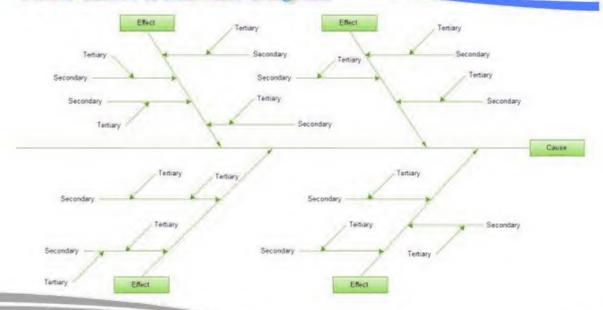


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Cause-Effect (Fishbone) Diagram



Defect: Calculation of 2 numbers was not correct

